



Dart Hawkesbury
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D4273-042
Job Sheet 167867-B



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/20/17	0.00	0.00	Start Up Large Fab2		D.M.L 17/12/28
100	Large Fab	1 pcs		12/21/17	0.00	31.15	Large Fab 1		CC 18-1-8
110	QC	1 pcs		12/21/17	0.00	0.00	QC9		10 18-1-10
120	QC	1 pcs		12/21/17	0.00	0.00	QC5		10 18-1-10
125	HandFinish	1 pcs		12/21/17	0.00	0.40	HandFinish2		BR 18-01-12
130	Powdercoat	1 pcs		12/22/17	0.00	0.67	Powdercoat2		BR 18-01-12
140	QC	1 pcs		12/22/17	0.00	0.00	QC3		14 18-01-15
150	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging3		14 18-01-15
160	QC21-SA	1 Ea		12/22/17	0.00	0.00	QC21		14 18-01-15

Part Op 100 - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED Descriptions: TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT9610A 2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 138467. START: 10:40 O.T. 3:30 FINISH: 11:00.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	111	0	0
	D3913-1 50018470	1	13	0	0
	D3913-15 50014390	1	9	0	0
	D3913-3 5002108	1	16	0	0
	D3913-9 50010881	1	7	0	0
	D3916-5 5018209	3	17	0	0
	D4016-1 5009181	3	10	0	0
	D4017-7 5004770 x2	3	52	0	0
	D4021-1 5010955	3	24	0	0
	D4277-19 5015631	1	5	0	0
	D4277-3 5015591	1	6	0	0
	D4277-5 5015902	2	8	0	0
	D4277-9 5015911	1	6	0	0
	D4278-041 5017978	1	3	0	0
	D4278-045 5011234	2	2	0	0
	D4278-047 5017734	1	3	0	0
	D4279-5 5005862	1	14	0	0
	D4279-7 5005859	2	17	0	0
	D4279-9 5024968	1	2	0	0
	D4306-044 5019691	1	7	0	0
	D4306-045 5018911	1	9	0	0
	5026				
	5026219				
	5012929				
	5026				
	5026219				
	5012929				

5 0 2 8 0 1 4

D4306-1	5015498	1	12	0	0
D4672-1	5005866	2	52	0	0
M304EX0.75-16F	8019329	32	603	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 1:18 PM dart.poulin.mario

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Basket Base Assembly, RH

PART NO: D4273-042

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 01/02/18

Job No: 167867-B

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3916-5 Revision: Light Rib														
100	Large Fab	S028015	167867-B	3 pcs	0	S026219	Large Fab 8		WIP	1/2/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: D4273-042 Revision: Basket Base Assembly, RH														
160	QC21-SA	S028038	167867-B	1 Ea	0	S028038	PKG	Bin	Stock	1/2/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		4	0									